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PRODUCT AND COMPANY IDENTIFICATION

Manufacturer

Triangle Ink Inc.

53-57 Van Dyke Street

Wallington, New Jersey 07057

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HAZARDS IDENTIFICATION

Classification of Substance

GHS Classification in Accordance with 29 CFR 1910 (OSHA HCS):

No GHS Classifications Indicated

GHS Label Elements, Including Precautionary Statements

GHS Signal Word: NONE GHS Hazard Pictograms:

No GHS pictograms indicated for this product

GHS Hazard Statements:

No GHS hazards statements indicated

GHS Precautionary Statements:

No GHS precautionary statements indicated

Hazards not Otherwise Classified (HNOC) or not Covered by GHS

Route of Entry: Eyes; Inhalation;

Target Organs: Lungs;

Inhalation: Can cause irritation and inflammation of the respiratory tract.

Skin Contact: May cause irritation.

Eye Contact: May cause irritation.

Ingestion: Ingestion is not an applicable route of entry for intended use.





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COMPOSITION/INFORMATION ON INGREDIENTS

OSHA Regulatory Status:

This MSDS Contains valuable information critical to the safe handling and proper use of this product. This MSDS should be retained and available for employees and other users of this product.

Chemical Ingredients:		
CAS#	%	Chemical Name:
6422-86-2	30-35%	1,4-Benzenedicarboxylic acid, bis(2- ethylhexyl) ester
25035-98-7	20-25%	2-Propenoic acid, methyl ester, polymer with chloroethene
9002-86-2	20-25%	Ethene, chloro-, homopolymer
1333-86-4	15-18%	Carbon black

4 FIRST AID MEASURES

Inhalation: If symptoms develop, move victim to fresh air. If symptoms persist, obtain medical attention.

Skin Contact: Wash with soap and water.

Eye Contact: Flush with large amounts of water.

Ingestion: Get prompt, qualified medical attention.

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FIRE FIGHTING MEASURES

Flash Point: 470 degrees F

Autoignition Temperature: N/A

Dry powder, foam, carbon dioxide. Wear self contained breathing apparatus and other protective clothing.

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ACCIDENTAL RELEASE MEASURES

Do not discharge into drains.

Pick up excess with inert absorbant material and place into separate waste container.

7 HANDLING AND STORAGE

Handling Precautions: Avoid contact with eyes, skin, or clothing. Wash thoroughly after handling. Keep material out of reach of

children.

Storage Requirements: Keep away from heat, sparks, and flames. Store in cool/dry area.



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EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls:

All ventilation should be designed in accordance with OSHA standard (29 CFR 1910.94).

Use mechanical (general) ventilation for storage areas.

Personal Protective Equipment:

Apron; Dust respirator; Splash goggles; Gloves;

1,4-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester cas#:(6422-86-2) [30-35%]

Personal protective equipment

Eye/face protection: Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection: impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection: Respiratory protection not required. For nuisance exposures use type OV/AG (US) or type ABEK (EU EN 14387) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure: No special environmental precautions required.

Ethene, chloro-, homopolymer cas#:(9002-86-2) [20-25%]

Personal protective equipment

Respiratory protection: For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection: Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection: impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Carbon black cas#:(1333-86-4) [15-18%]

Personal protective equipment

Eye/face protection: Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of





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contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact: Material: Nitrile rubber Minimum layer thickness: 0.11 mm Break through time: 480 min Material tested:Dermatril (KCL 740 / Aldrich Z677272, Size M)

Splash contact: Material: Nitrile rubber Minimum layer thickness: 0.11 mm Break through time: 480 min Material tested:Dermatril (KCL 740 / Aldrich Z677272, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection: impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance: BLACK PASTE

Physical State:LiquidOdor:faint odorParticle Size:N/AMolecular Formula:N/AViscosity:between 100,000 - 150,000 cpsSoftening Point:200C

10 STABILITY AND REACTIVITY

Chemical Stability: Product is stable under normal conditions.

Conditions to Exposure to excessive heat

Avoldentification:

Hazardous Decomposition:

Not known.

Hazardous Polymerization: Will not occur.



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TOXICOLOGICAL INFORMATION

The mixture as a whole has not been evaluated for health effects. 1,4-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester cas#:(6422-86-2) [30-35%]

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - male and female - > 5,000 mg/kg

Inhalation: no data available

LD50 Dermal - guinea pig - > 19,680 mg/kg LD50 Intraperitoneal - rat - male - > 3,200 mg/kg

Skin corrosion/irritation: Skin - rabbit Result: No skin irritation - 4 h (OECD Test Guideline 404)

Serious eye damage/eye irritation: Eyes - rabbit Result: Mild eye irritation (OECD Test Guideline 405)

Respiratory or skin sensitisation: no data available

Germ cell mutagenicity: S. typhimurium Result: negative

Carcinogenicity:

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: WZ0883500

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Ethene, chloro-, homopolymer cas#:(9002-86-2) [20-25%]

Information on toxicological effects

Acute toxicity:

Oral LD50 no data available Inhalation LC50 Dermal LD50 Other information on acute toxicity

Skin corrosion/irritation: no data available

Serious eye damage/eye irritation: no data available

Respiratory or skin sensitization: no data available

Germ cell mutagenicity: no data available



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Carcinogenicity:

Carcinogenicity - rat - Oral:

Tumorigenic:Equivocal tumorigenic agent by RTECS criteria. Lungs, Thorax, or Respiration:Tumors. Skin and Appendages: Other: Tumors.

Carcinogenicity - rat - Implant:

Tumorigenic:Equivocal tumorigenic agent by RTECS criteria. Tumorigenic:Tumors at site or application.

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Ethene, chloro-, homopolymer)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Teratogenicity: no data available

Specific target organ toxicity - single exposure (Globally Harmonized System):

Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure (Globally Harmonized System):

no data available

Aspiration hazard: no data available

Potential health effects: Inhalation May be harmful if inhaled. Causes respiratory tract irritation. Ingestion May be harmful if swallowed. Skin May be harmful if absorbed through skin. Causes skin irritation. Eyes Causes eye irritation.

Signs and Symptoms of Exposure: To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects: no data available

Additional Information:

RTECS: KV0350000

Carbon black cas#:(1333-86-4) [15-18%]

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - male and female - > 8,000 mg/kg (OECD Test Guideline 401)

Inhalation: no data available

LD50 Dermal - rabbit - > 3,000 mg/kg

Skin corrosion/irritation: Skin - rabbit Result: No skin irritation - 24 h (OECD Test Guideline 404)

Serious eye damage/eye irritation: Eyes - rabbit Result: No eye irritation (OECD Test Guideline 405)

Respiratory or skin sensitisation: - guinea pig Result: Did not cause sensitisation on laboratory animals. (OECD Test Guideline 406)

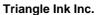
Germ cell mutagenicity: Ames test S. typhimurium Result: negative

Hamster ovary

DNA repair rat - female

Carcinogenicity:

Carcinogenicity - rat - Inhalation:





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Tumorigenic:Carcinogenic by RTECS criteria. Lungs, Thorax, or Respiration:Tumors.

This product is or contains a component that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification.

Limited evidence of carcinogenicity in animal studies

IARC: 2B - Group 2B: Possibly carcinogenic to humans (Carbon black)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by

NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: FF5800000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.



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ECOLOGICAL INFORMATION

Persistance and degradability: not readily biodegradable

Environmental toxicity: Environmental toxicity has not been determined for this mixture as a whole

Bioaccumulation potential: no data available

Additional advice: no data available

1,4-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester cas#:(6422-86-2) [30-35%]

Information on ecological effects

Toxicity:

Toxicity to fish static test LC50 - Pimephales promelas (fathead minnow) - > 984 mg/l - 96 h.

(OECD Test Guideline 203)

Toxicity to daphnia and Immobilization EC50 - Daphnia magna (Water flea) - 0.0014 mg/l - 48 h.

other aquatic (OECD Test Guideline 202) invertebrates

Toxicity to algae Growth inhibition EC50 - Selenastrum capricornutum (green algae) - > 0.86:

mg/l - 72 h (OECD Test Guideline 201)

Toxicity to bacteria Respiration inhibition EC50 - Sludge Treatment - > 10 mg/l - 3 h.

(OECD Test Guideline 209)

Persistence and degradability: Biodegradability aerobic - Exposure time 28 d Result: 73.05 % - Readily biodegradable.

(OECD Test Guideline 301B)

Bioaccumulative potential: no data available

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not

conducted

Other adverse effects: no data available

Ethene, chloro-, homopolymer cas#:(9002-86-2) [20-25%]

Information on ecological effects

Toxicity: no data available

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

PBT and vPvB assessment: no data available

Other adverse effects: no data available



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Carbon black cas#:(1333-86-4) [15-18%]

Information on ecological effects

Toxicity:

Toxicity to fish LC50 - Danio rerio (zebra fish) - > 1,000 mg/l - 96 h.

Toxicity to daphnia and static test EC50 - Daphnia magna (Water flea) - > 5,600 mg/l - 24 h. other aquatic (OECD Test Guideline 202) invertebrates

Toxicity to algae static test EC50 - Desmodesmus subspicatus (green algae) - > 10,000 mg/l -: 72 h (OECD Test Guideline 201)

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: no data available

13 DISPOSAL CONSIDERATIONS

14 TRANSPORT INFORMATION

refer to specific regulations



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REGULATORY INFORMATION

Component (CAS#) [%] - CODES

1,4-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (6422-86-2) [n/a%] TSCA

2-Propenoic acid, methyl ester, polymer with chloroethene (25035-98-7) [n/a%] TSCA

Ethene, chloro-, homopolymer (9002-86-2) [n/a%] TSCA

Carbon black (1333-86-4) [n/a%] MASS, OSHAWAC, PA, TSCA, TXAIR

This product does not contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Regulatory CODE Descriptions

TSCA = Toxic Substances Control Act
MASS = MA Massachusetts Hazardous Substances List
OSHAWAC = OSHA Workplace Air Contaminants
PA = PA Right-To-Know List of Hazardous Substances
TXAIR = TX Air Contaminants with Health Effects Screening Level

R 22 Harmful if swallowed.

R 37/38 Irritating to respiratory system and skin.

- *1,4-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (6422862 n/a%) TSCA
- *2-Propenoic acid, methyl ester, polymer with chloroethene (25035987 n/a%) TSCA
- *Ethene, chloro-, homopolymer (9002862 n/a%) TSCA
- *Titanium oxide (TiO2) (13463677 n/a%) MASS, OSHAWAC, PA, TSCA, TXAIR
- *Cyclohexanol, 5-methyl-2-(1-methylethyl)-, 2-aminobenzoate (134098 n/a%) TSCA
- *Carbon black (1333864 n/a%) MASS, OSHAWAC, PA, TSCA, TXAIR

REGULATORY KEY DESCRIPTIONS

TSCA = Toxic Substances Control Act

MASS = MA Massachusetts Hazardous Substances List OSHAWAC = OSHA Workplace Air Contaminants PA = PA Right-To-Know List of Hazardous Substances TXAIR = TX Air Contaminants with Health Effects Screening Level





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OTHER INFORMATION

The information provided in this SAFETY DATA SHEET is correct to the best of our knowledge,information and belief at the date of its publication. The information given is designed only as a guidance for safety,handling,use,processing,storage,transportation,disposal and release and is notto be cosidered a warrartyor quality specification. The information relates only to specific materials designed and may not be valid for such materials used in combination with any other materials or in any process, unless specified in the text.

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